

Quotation-order form

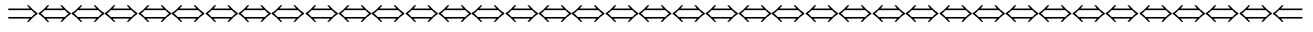


PC based CNC controls
Machine tools and
Custom applications

993 Carbon Canyon Rd. Chino Hills, CA 91709
Office: (714) 528-7061 Fax: (714) 528-4892

SALES – SERVICE – TRAINING

<http://www.cnc-machine-controls.com>



2010 Quote1

Company _____

Contact _____

Address _____

City _____ **State** _____ **Zip** _____

Control Model M-39, T-39 or other model Centroid control using a desk top computer located in the electrical enclosure. We will be replacing your existing computer with a high speed PC computer and new CPU10 motion control card. Your control serial number _____

Control upgrade to include:

Complete new PC computer and CPU 10 card. \$ 2,250.00

Solid state hard drive with Linux software loaded. \$ Included

External USB port installed. \$ 50.00

Computer installation, copying your G-code and Intercon files, and converting your original machine configuration files for use with the updated software. \$ 750.00

plus travel expenses

Your current software options will still be unlocked.

See page 2 for a list of included (FREE) control options.

Additional software options you wish to add at this time.

_____ \$ _____

_____ \$ _____

_____ \$ _____

Total \$ _____

Terms,

Fax this order form to Machines in Motion Inc. (714)528-4892

Our office staff will contact you regarding payment and other details.

Make a copy of your original control's configuration files (F7util – F7report). If you choose to install this new computer yourself, instructions will be sent regarding the transfer and installation of your old CNC and Intercon files. **If your control is currently non-functional a Centroid Technician will need to complete this installation.**

This is an exchange price and requires that your old CNC7 board be shipped to Centroid for credit.

The core value of \$825.00 will be invoiced if your old control board is not returned. It is a wise investment to have a Centroid technician handle the on-site installation and configuration.



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CNC Software and Accessories Price Sheet

New Prices Effective March 4, 2010

FREE Features will be included with your new computer upgrade

Software Description	Part #	Price	Notes
Compression tapping	10620	Free	\$195.00 for pre-2.68 systems OR Free with upgrade to 2.68
User Definable Macros and Sub Programs [M98 & G65]	10610	Free	\$995.00 for pre-2.68 systems OR Free with upgrade to 2.68
Cutter Compensation	10851	Free	\$250.00 for pre-2.68 systems OR Free with upgrade to 2.68
4 th Axis Software	10360	Free	-
Extended Multiple work coordinate systems [G54 p1 –p12] (6 WCS included, this option allows an additional 12 WCS)	10600	\$275	G54-G59 included Free with 2.68+ software versions
4MB part program size	-	Free	4MB requires 2.68+ software (1MB size in previous versions)
Unlimited part program size	10630	\$495	4MB program size is included w/ 2.68+ software versions
Intercon conversational programming (for your CNC control)	10729	Free	Free with standard Mill and Lathe software packages A & L, otherwise \$245
Intercon off-line conversational program (for your desktop PC)	10730	\$245	
Rigid tapping [G74 & G 84] (includes 10620)	10810	\$495	
Coordinate System Rotation (CSR)	10850	\$195	
Scaling and Mirroring [G50 & G51]	10625	\$195	
DXF in, CAD Drawing Input software	10814	\$275	
BCD tool change output (M-39, M-400, T39, or T400 only)	10660	\$250	
Engraving software	10740	\$450	
Digitizing & Probing	Part #	Price	
DP-4 probing package w/ Probe, Probing software, and CSR (10850)	10405	\$1,450	
2D & 3D digitizing software (includes CENTROID's Mold Magic™ software) requires 10405 or 10960	10770	\$3,000	
TT-1; Tool touch off kit	10220	\$505	
Tool room package: (10405) DP4 Probe with probing, (10220)TT-1, and (10600)Work Coordinates	10772	\$1,955	
Manual Pulse Generators (MPG)	Part #	Price	
100 Step MPG, CNC10 system	10808	\$420	
100 Step MPG, MPU11 system	11069	\$420	

Software purchases are non-refundable.

This price sheet supersedes all previous pricing.