

# Quotation-order form

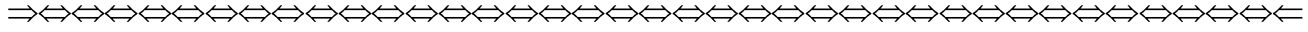


PC based CNC controls  
Machine tools and  
Custom applications

993 Carbon Canyon Rd. Chino Hills, CA 91709  
Office: (714) 528-7061 Fax: (714) 528-4892

**SALES – SERVICE – TRAINING**

<http://www.cnc-machine-controls.com>



2010 Quote2

Company \_\_\_\_\_

Contact \_\_\_\_\_ Phone \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

**Control Model M-400, T-400 or other model control built with the gray box console, 10" color LCD display and flush mount keyboard. Upgrade to Centroid's current model Uni-console including 15" display, high speed PC computer & CPU10 motion controller card**  
Your control serial number \_\_\_\_\_

**Control upgrade to include:**

**New High speed PC console with new control mounting arm. \$ 4,607.00**

**Solid state hard drive with Linux software loaded. \$ Included**

**External USB port installed. \$ Included**

**Console installation, copying your G-code and Intercon files, and converting your original machine configuration files for use with the updated software.**

**\$ 750.00**  
plus travel expenses

**Your current software options will still be unlocked.**

See page 2 for a list of included (FREE) control options.

**Additional software options you wish to add at this time.**

\_\_\_\_\_ \$ \_\_\_\_\_

\_\_\_\_\_ \$ \_\_\_\_\_

\_\_\_\_\_ \$ \_\_\_\_\_

**Total** \$ \_\_\_\_\_

Terms,

**Fax this order form to Machines in Motion Inc. (714)528-4892**

Our office staff will contact you regarding payment and other details of your order.

If you choose to install this yourself, instructions will be sent regarding the transfer and installation of your old CNC and intercon files. **If your control is currently non-functional a Centroid Technician will need to complete this installation.**

This is an exchange price and requires that your old CNC7 board be shipped to Centroid for credit.

The core value of \$825.00 will be invoiced if your old control board is not returned. It is a wise investment to have a Centroid technician handle the on-site installation and configuration.



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## CNC Software and Accessories Price Sheet

New Prices Effective March 4, 2010

**FREE Features will be included with your new computer upgrade.**

Software Description	Part #	Price	Notes
Compression tapping	10620	Free	\$195.00 for pre-2.68 systems OR Free with upgrade to 2.68
User Definable Macros and Sub Programs [M98 & G65]	10610	Free	\$995.00 for pre-2.68 systems OR Free with upgrade to 2.68
Cutter Compensation	10851	Free	\$250.00 for pre-2.68 systems OR Free with upgrade to 2.68
4 <sup>th</sup> Axis Software	10360	Free	-
Extended Multiple work coordinate systems [G54 p1 –p12] (6 WCS included, this option allows an additional 12 WCS)	10600	\$275	G54-G59 included Free with 2.68+ software versions
4MB part program size	-	Free	4MB requires 2.68+ software (1MB size in previous versions)
Unlimited part program size	10630	\$495	4MB program size is included w/ 2.68+ software versions
Intercon conversational programming (for your CNC control)	10729	Free	Free with standard Mill and Lathe software packages A & L, otherwise \$245
Intercon off-line conversational program (for your desktop PC)	10730	\$245	
Rigid tapping [G74 & G 84] (includes 10620)	10810	\$495	
Coordinate System Rotation (CSR)	10850	\$195	
Scaling and Mirroring [G50 & G51]	10625	\$195	
DXF in, CAD Drawing Input software	10814	\$275	
BCD tool change output (M-39, M-400, T39, or T400 only)	10660	\$250	
Engraving software	10740	\$450	
<b>Digitizing &amp; Probing</b>	<b>Part #</b>	<b>Price</b>	
DP-4 probing package w/ Probe, Probing software, and CSR (10850)	10405	\$1,450	
2D & 3D digitizing software (includes CENTROID's Mold Magic™ software) requires 10405 or 10960	10770	\$3,000	
TT-1; Tool touch off kit	10220	\$505	
Tool room package: (10405) DP4 Probe with probing, (10220)TT-1, and (10600)Work Coordinates	10772	\$1,955	
<b>Manual Pulse Generators (MPG)</b>	<b>Part #</b>	<b>Price</b>	
100 Step MPG, CNC10 system	10808	\$420	
100 Step MPG, MPU11 system	11069	\$420	

**Software purchases are non-refundable.**

This price sheet supersedes all previous pricing.