

Machines in Motion Inc.

<http://cnc-machine-controls.com>

Toll Free 877 733-5500



SOFTWARE OPTIONS ACCESSORIES

(Software purchases are non-refundable)

Effective March 1, 2010

OPTION	PRICE	Description
Multiple work coordinate systems [G54 p1 –p12]	\$275.00 [was \$700.00]	New controls receive 6 work coordinates free. 12 additional work coordinates are optional.
User Definable Macros and Sub Programs [M98 & G65]	Included at no additional charge	This free feature is only for Subprograms and macros and does not include variables used in parametric programming
User Variables for use with M98 & G65	\$275.00 [was \$1,495.00 including subs and macros]	Read values from known control locations. Such as: current axis location, spindle RPM, tool size . Then perform math formulas and store the new value or plug it into your G-Code program.
Compression tapping	\$195.00 [was \$350.00]	Routine requires a compression tapping tool holder
Rigid tapping [G74 & G 84] (includes compression tapping)	\$495.00 [was \$995.00]	This routine requires encoder feedback on the spindle.
Scaling and Mirroring [G50 & G51]	\$195.00 [was \$495.00]	Multiply your program's dimensions by whatever value you wish.
Unlimited part program size, above 4mb	\$495.00 [was \$1,495.00]	Formerly the standard file size was 1 meg. New controls now include 4 meg as standard file size limit
4TH Axis Software	Included at no additional charge [was \$1,250.00]	Add another driver & servo motor for any kind of 4 th axis motion
Coordinate System Rotation	\$195.00 [was \$495.00]	Electronically orient the XY plane to your part or vise. Eliminates having to "Dial-in" your work piece. Best when used with a probe to automatically establish the amount of rotation needed.
DXF, CAD Drawing Input software	\$275.00 [was \$495.00]	Import DXF format cad files and apply your tool path right at the control.
Cutter Compensation	Included at no additional charge	Compensate for both tool diameter and tool length offset.
BCD tool change output (M-39, M-400, T39, or T400 only)	\$250.00 [was \$1,550.00]	Allows for internal use of tool in spindle and tool requested information.
Intercon off-line conversational program (for your desktop PC)	\$275.00 [was \$840.00]	This is a GREAT DEAL . If you don't already have this be sure to grab a copy now. Provides your desktop PC with a full working copy of Intercon conversational programming software.
Engraving software	\$450.00 [was \$665.00]	Engrave text, symbols, dxf geometry, at any angle, size, and many fonts.
Intercon conversational programming. (for your CNC control)	\$275.00	This was standard on all previous controls. For new controls it has become optional.
Spindle Orientation	\$275.00 [was \$695.00]	Special output to control spindle orientation request.
		This price sheet supersedes all previous pricing.

OPTION	PRICE	DESCRIPTION
DIGITIZING & PROBING 2D & 3D digitizing software (includes Centroid's Mold Magic™ software)	\$3,000.00 [Was \$4,200.00]	Requires that you already have the touch probe. This option provides several different routines for collecting 3 dimensional points of a solid model. Then produces your G Code program without going to Cad.
DP-4D Probing Package	\$3,075.00 [was \$4,595.00]	Higher speed and precision than our standard DP4 probe. Great for those who do a lot of digitizing.
DP-4 probing package w/ CSR & Probing software	\$1450.00 [was \$2,210.00 without CSR]	DP4 probe packaged with coordinate system rotation and probing routines.
TT-1; Tool touch off kit	\$505.00 [was 775.00]	Tool length sensor with automated routines for setting tool length in your tool table.
Tool room package: DP4 Probe with probing, TT-1, and Work Coordinates	\$1955.00 [was \$3,025]	Our most popular package for automating machine setup.
100 Step MPG, CNC10 system 100 Step MPG, MPU11 system	\$420.00 [was \$670.00]	Manual Pulse Generator (handwheel) One of those personal preference items. I use it during new machine setup and training. Very handy!
		This price sheet supersedes all previous pricing.

Order today – Use it today.

Call Machines in Motion Inc. Toll Free. 877 733-5500

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Live people answer our phones.