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## Optional Software and Accessories Price Sheet

New Prices Effective February 2, 2012

**FREE Features are former options included as standard features on all new controls.**

Software Description	Part #	Price
Compression tapping	10620	Free
User Definable Macros and Sub Programs [M98 & G65]	10610	Free
Cutter Compensation	10851	Free
4 <sup>th</sup> Axis Software	10360	Free
Extended Multiple work coordinate systems [G54 p1 –p12] (6 WCS are included, this option provides an additional 12 work coordinates)	10600	\$305
4MB part program size	-	Free
Unlimited part program size	10630	\$550
Intercon conversational programming (for your CNC control)	10729	Free
Intercon off-line conversational program (for your desktop PC)	10730	\$275
Rigid tapping [G74 & G 84] (requires spindle encoder feedback)	10810	\$550
Coordinate System Rotation (CSR)	10850	\$220
Scaling and Mirroring [G50 & G51]	10625	\$220
DXF import, CAD Drawing Input software	10814	\$305
BCD tool change output (M-39, M-400, T39, or T400 only)	10660	\$280
Engraving software	10740	\$500
Digitizing & Probing	Part #	Price
DP-4 probing package w/ Probe, Probing software, and CSR (10850) **	10405	\$1,590
DP-7 probing package w/ Probe, Probing software, and CSR (10850)	12431	\$4,200
2D & 3D digitizing software (includes CENTROID's Mold Magic™ software) <i>requires 10405 or 10960</i>	10770	\$3,350
TT-1; Tool touch off kit	10220	\$649
TT-2; Tool touch off kit (2 axis)	12486	\$1,295
Tool room package: (10405) DP4 Probe with probing cycles, (10220)TT-1 tool touch off sensor and software cycles, (10600)Work Coordinates **	10772	\$2,239
Manual Pulse Generators (MPG)	Part #	Price
100 Step MPG, CNC10 system	10808	\$495
100 Step MPG, MPU11 system	11069	\$495

\*\* New MPU control systems may require a touch probe cable along with your purchase of this DP-4 or TT-1 touch probe.

**Software purchases are non-refundable.**

This price sheet supersedes all previous pricing. Beginning February 2, 2012